

Case for Quality Company B

Risk Management

Purpose

- Create a simple, systematic, integrated, sustainable, and compliant Risk Management System

What is Risk?

Standard	Purpose	Definition
ISO 31000	Enterprise Risk	Effect of uncertainty on objectives
ISO 14971	Medical Devices – Application of Risk Management to medical devices	Combination of the probability of occurrence of harm and the severity of that harm

Medical device community under scrutiny on the overuse and misuse of FMEA's for risk management

- "I can't tell you how many manufacturers I have seen that have tried to present their risk management system by simply presenting a FMEA. That is NOT a risk management system."

-Kim Trautman, former QSR expert at FDA, CDRH

<http://www.prweb.com/releases/FDAnews/MDRiskMgmtChicago/prweb12107152.htm>

Risk Management System ISO 14971

- Focus is on Health and Safety
- Consistency, from design to process
- All hazards, hazardous situations and harms must be addressed in the Risk Trace Matrix
- Knowledge management repository
- Flexible use the right tools for input, not just FMEA

Example of Risk Profile

Severity Probability of Occurrence of Harm	Low/Level ≤ 3 No Impact to Health & Safety	Medium/Level 4 Non-Serious Injury or Illness	High\Level 5 Serious Injury or Illness
High/Probable $\geq 10E-4$ ≥ 1 in 10,000			
Medium/Improbable $> 10E-6$ and $< 10E-4$ > 1 in million and < 1 in 10,000			
Low/Remote $\leq 10E-6$ 1 in million			

Example of Risk Table

Hazardous Situation/ Foreseeable Sequence of Events	Potential Harms	Severity	Rationale
Device is not sterilized and gets shipped to user as unsterile.	Infection	5	Device must be sterile.
Materials used to manufacture device packaging, labels, do not meet requirements for compatibility with other materials with which they come into contact.	Mild tissue abrasions	4	Minor medical condition that resolves itself.
User gets dirt on device during handling. User may experience discomfort.	No impact to health and safety	≤3	Personal cleanliness for device handling is contained in the package insert.

Example of Risk Matrix

Hazard Class	Hazard	Hazardous Situation	Risk Control Method	Sev	Prob of Harm	Risk Acc	Source Document for Risk Control	Objective Evidence
Chemical	Non-conforming limits of process aids in device	User uses device with non-conforming levels of process aids	Bio-compatibility of device is confirmed various issues	≤3	Low		Biocompatibility reports, device specifications, process validation reports	Report numbers and specification numbers

Master Product Health & Safety Risk Identification Table

- Knowledge management center
- All known hazards, hazardous situations, potential harms and severity ratings
- Internal Product Health & Safety standard list
- All references to severity determination are traceable

Product Health & Safety Risk Trace Matrix – Risk Management File

- Matrix containing all identified hazards, hazardous situations, risks controls, applicable product safety standards and references to supporting documentation associated with products
- Ensures that all identified risks have been appropriately analyzed, evaluated, controlled, and documented